

No.: SZIN2006008601SC

Date: Aug 21, 2020

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CUSTOMER NAME: NEW ERA BLOCK TILE JOINT STOCK COMPANY

ADDRESS: LOT E3-E4-E5-E6, STR. NO.5, THINH PHAT INDUSTRIAL ZONE,

LUONG BINH, BEN LUC, LONG AN, VIET NAM

Sample Name : Waterproof Composite Flooring, brand EFLOOR

Sample material : Stone Plastic Composite

Above information and sample(s) was/were submitted and confirmed by the client. SGS, however, assumes no responsibility to verify the accuracy, adequacy and completeness of the sample information provided by client.

SGS Ref. No. : GZIN2007032478CM

Date of Receipt : Jun 28, 2020
Testing Start Date : Jun 28, 2020
Testing End Date : Aug 21, 2020

Test result(s) : For further details, please refer to the following page(s)

(Unless otherwise stated the results shown in this test report refer only to

the sample(s) tested)

Signed for SGS-CSTC Standards Technical Services Co., Ltd. Shenzhen Branch Testing Center

James Zheng

Authorized signatory



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Summary of Results:

No.	Test Item	Test Method	Re	sult	Conclusion
1	Wear Layer Thickness	ASTM F410-08(2017)	Average: 338.9µm		/
2	Static coefficient of friction	ASTM D2047-17	_	lition: 0.57 dition: 0.67	/
3	Heat Stability	ASTM F1514-19 & ASTM D2244-16	See r	esults	/
4	Specific optical density of smoke generated by solid materials	ASTM E 662-19	See results		/
5	Impact resistance Small ball	EN 13329-2016+A1-2017 Table 2 & Annex H	Maximum value of the spring force≥20N		Pass
6	Resistance to Light	ASTM F1515-15 & ASTM D2244-16	See result		/
7	90° Peel Resistance	With reference to ISO 24345-2006 and client's	Length way direction	80N/50mm	/
		requirement	Cross way direction	85N/50mm	·
8	Critical Radiant Flux	ASTM E648-19a ^{€1}	See	result	/
	Thickness,	EN 13329:2016+A1:2017	Thicknes	s: 4.10mm	
9	squareness, straightness	Annex A	Squareness: 0mm Straightness: 0.30mm		Pass
10	Openings and height difference between elements	EN 13329:2016+A1:2017 Annex B	Openings: 0mm Height difference: 0.05mm		Pass
11	Abrasion resistance	EN 13329:2016+A1:2017 Annex E		ie: 3200 lasses: AC3	Pass



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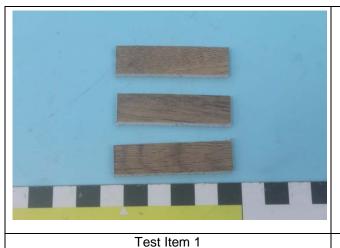
No.	Test Item	Test Method	Result	Conclusion
12	Impact resistance - Resistance to impact by large diameter ball	EN 13329:2016+A1:2017 Annex H.4.1	Maximum drop height: 2250 mm	Pass
13	Resistance to Chemicals	ASTM F925-13	See results	/
14	Residual Indentation	ISO 24343-1:2007(R2015)	0.01mm	/
15	Dimensional Stability	ASTM F1700-20 Section 6.7 & ASTM F2199-20	See results	Pass

Note: Pass: Meet the requirements;

Fail: Does not meet the requirements;

/: Not Apply to the judgment.

Original Sample Photo:







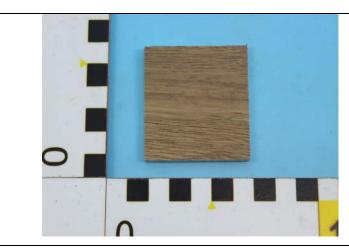
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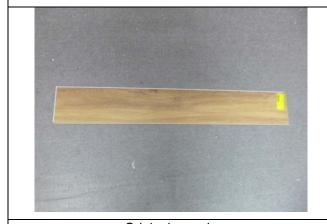
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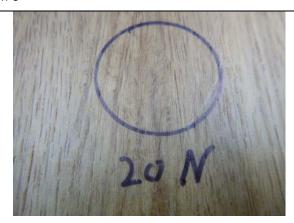
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Test Item 3







After test

Test Item 5



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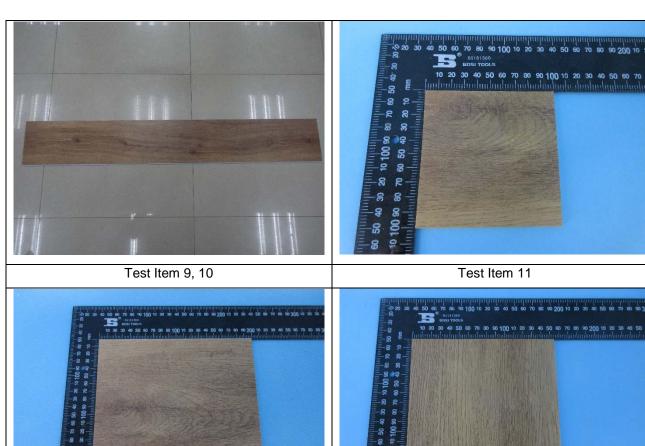
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Test Item 12, 14



Test Item 13



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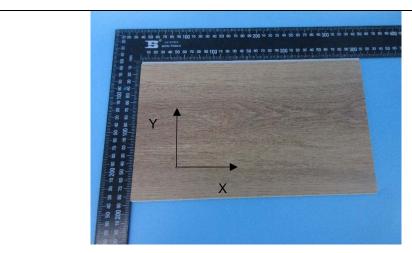
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Test Item 15



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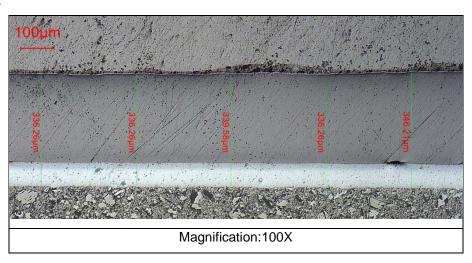
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Test Item 1: Wear Layer Thickness Test Method: ASTM F410-08(2017)

Coating	Result (μm)						
layer	1	2	3	4	5	Average	
Wear layer	336.26	336.26	339.58	336.26	346.21	338.9	

Note: The coating information is supplied by the client.

Test Photo:





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Test Item 2: Static coefficient of friction Sample Description: Flooring, See photo

Test Method: ASTM D2047-17

Test Condition:

Specimen: 300mm×180mm, 6pcs, cut from original samples, see photo

Test shoe material: Leather Test speed: 1524mm/min Testing surface: see photo

Test result:

Dry condition: 0.57 Wet condition: 0.67

Note: Test Item 2 was carried out by SGS-CSTC Standards Technical Services Co., Ltd. Xiamen Branch.

Test Item 3: Heat Stability Sample Description: Flooring

Test Method: ASTM F1514-19 & ASTM D2244-16

Test Condition:

(70±1)°C, 7 days

Test result:

oot roodit.					
Sample	ΔE* _{ab}	Average			
#1	0.5				
#2	0.1	0.4			
#3	0.7				

Note: ΔE*_{ab} was measured by sphere spectrophotometer under D65 standard light source and with 10° observer. The results include specular component reflection condition, 25 mm aperture.



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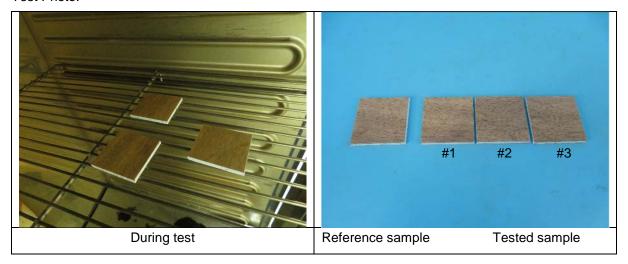


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Test Photo:



Test Item 4: Specific optical density of smoke generated by solid materials

Test Conducted:

This test is conducted accordance with ASTM E 662-19 Specific optical density of smoke generated by solid materials

I. Sample Description and Conditioning

Name	Sheet
Color:	Yellow
Thickness:	About 4.1 mm
Tested face:	The wood grain surface
	Oven: Temperature: (60±3)°C; Duration: 24hours
Precondition:	Conditioner: (23±3)°C; Relative Humidity: (50±5)%; Duration: 48h
	Remark: Test specimens shall be conditioned before testing, until constant mass is achieved.



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II. Test Result

Mode 1: Under Non-flaming Exposure

Measurement or Observation		Specimen 1	Specimen 2	Specimen 3	Average Value
Weight(g)		47.3	48.0	47.5	47.6
D _m , maximum specific		194.25	182.08	174.43	400.50
optical density/occurrence time(min:s)	:	20:01	19:58	20:01	183.59
D _m (corr)	:	187.95	179.02	170.09	179.02
Ds _{1.5} (Specific optical density at 1.5 minutes)	:	1.38	0.20	1.05	0.88
Ds ₄ (Specific optical density at 4 minutes)	:	23.08	17.01	16.89	18.99
Burning characteristics		Charring	Charring	Charring	
/occurrence time(s)		100	109	98	
Smoke-generating properties	:		White smoke		



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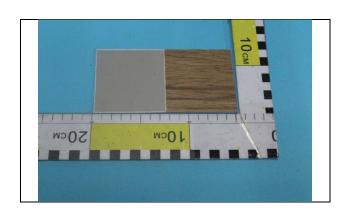
Mode 2: Under Flaming Exposure

Measurement or Observation		Specimen 1	Specimen 2	Specimen 3	Average Value
Weight(g)		47.7	47.9	47.5	47.7
D _m , maximum specific		411.68	345.15	388.50	201 70
optical density/occurrence time(min:s)	:	19:21	20:01	20:01	381.78
D _m (corr)	:	406.38	335.91	375.41	372.57
Ds _{1.5} (Specific optical density at 1.5 minutes)	:	2.03	1.62	1.98	1.88
Ds ₄ (Specific optical density at 4 minutes)	:	54.39	51.92	55.43	53.91
Burning characteristics		Charring	Charring	Charring	
/occurrence time(s)		92	102	96	
Smoke-generating properties	:		White smoke		

Statements:

These results relate only to the behaviour of the specimens of the product under the particular conditions of test; they are not intended to be the sole criterion for assessing the potential smoke obscuration hazard of the product in use.

Photo Appendix:





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Test Item 5: Impact resistance Small ball

Sample description: See photo

Test method: EN 13329-2016+A1-2017 Table 2 & Annex H

Test condition:

Steel ball diameter: 5mm

Levels of use: Class 23 & Class 31 (Provided by client)

Test result:

Test results	Requirement of EN 13329:2016+A1:2017 Table 2 (Class 23 & Class 31)	Conclusion
Maximum value of the spring force≥20N	≥8N	Pass

Note: Test Item 4, 5 were carried out by SGS-CSTC Standards Technical Services Co., Ltd. Shunde Branch.



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Test Item 6: Resistance to Light Sample Description: see the photo

Test Method: ASTM F1515-15 & ASTM D2244-16

Test Condition:

Exposure cycle:

Irradiance: 0.30W/(m²·nm)@340nm

Continuous light at (63±2) °C BPT, (50±10) %RH

Filter: Window

Exposure period: 300h

Test Result:

Test Item	Exposure period	ΔE* _{ab}
	100h	1.1
Resistance to Light	200h	1.8
	300h	2.7

Note:

- 1. ΔE*_{ab} was measured by sphere spectrophotometer under D65 standard light source and with 10° observer. The results include specular component reflection condition, 25 mm aperture.
- 2. The evaluations were carried out within 1 hour after above specified durations for the intermediate inspection as well as at the end of the exposure.



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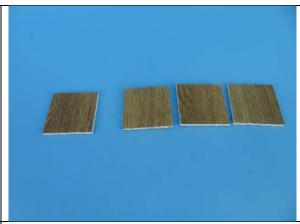
Test Photo:



Original Sample







Reference sample

Tested sample-100h



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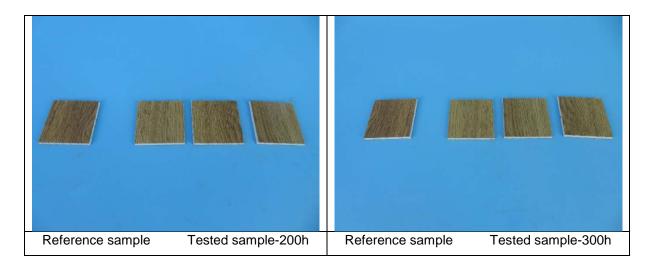
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Test Item 7: 90° Peel Resistance Sample Description: See the photo

Test Method: With reference to ISO 24345-2006 and client's requirement

Test Condition:

Specimen width: 50mm Testing speed: 100mm/min

Lab Environmental Condition: 23±2°C, 50±5%RH

Test Result:

Test Item	Test Item Test Result		
90° Peel Resistance	Length way direction	80N/50mm	
or registaries	Cross way direction	85N/50mm	



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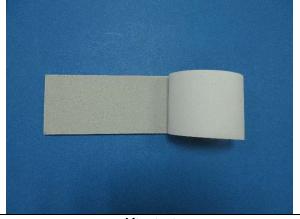
Test Photo:



Original Sample







After test



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Test item 8: Critical Radiant Flux Sample Description: See the photo Test Method: ASTM E648-19a^{€1}

Test condition:

Specimen: 1050mm×230mm×4.1mm

Flame application time: 5min

Test result:

Specimen No.	Furthest extent of spread of flame, mm	Critical heat flux, watts/cm²
1	30	>1.0
2	30	>1.0
3	30	>1.0
Average	30	>1.0

Note:

- 1. Test specimens were cut from sample.
- 2. Specimens that do not ignite or which spread flame less than 110 mm have a critical heat flux ≥ 1.0 watts/cm².
- 3. Observations of the burning characteristics: blistering

Statement: The test results relate to the behavior of the test specimens of a product under the particular conditions of the test, they are not intended to be the sole criterion for assessing the potential fire hazard of the product in use.



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Test Photo:



During test





Before test

After test



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Test Item 9: Determination of thickness, squareness, straightness

Sample Description: See photo

Test Method: EN 13329:2016+A1:2017 Annex A

Test Condition:

Nominal Specimen: 1220mm×180mm×4mm (Provided by client)

Test Result:

Test item(s)	Test result(s)	Requirement in EN 13329:2016+A1:2017 Table 1	Conclusion
Thickness	$\triangle t$ average =0.10mm t max t min.: 0.13mm	$\triangle t$ average ≤ 0.50mm t max t min. ≤0.50 mm	Pass
Squareness	<i>q</i> max.: 0 mm	<i>q</i> _{max.:} ≤0.20mm	Pass
Straightness	s _{max.:} 0.30mm/m	s _{max.:} ≤0.30mm/m	Pass

Test Item 10: Openings and height difference between elements

Test Method: EN 13329:2016+A1:2017 Annex B

Test Condition:

Nominal Specimen: 1220mm×180mm×4mm (Provided by client)

Test Result:

Test Item	Test Result	Requirement in EN 13329:2016+A1:2017 Table 1	Conclusion
Openings	O average: 0mm, O max.: 0mm	o average ≤0.15 mm, o max. ≤0.20 mm	Pass
Height Difference	h average: 0.05mm, h max.:0.09 mm	h average ≤0.10 mm, h max. ≤0.15 mm	Pass



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Test Item 11: Abrasion Resistance Sample Description: See photo

Test Method: EN 13329:2016+A1:2017 Annex E

Test Condition:

Specimen: 100mm×100mm×4.0mm

Levels of use: Class 23 & Class 31 (Provided by client)

Wheels: CS-0

Abrasive paper strips: S-42 Load: 5.4N/wheel (total 10.4N)

Test Result:

		Requirement of EN		
Test Item	Test Result	13329:2016+A1:2017 Table 2	Conclusion	
		(Class 23 & Class 31)		
Abrasion Resistance IP-value: 3200 Abrasion classes: AC		AC3 or better	Pass	

Test Item 12: Impact resistance - Resistance to impact by large diameter ball

Test Method: EN 13329:2016+A1:2017 Annex H.4.1

Test Condition:

Specimen: 180mm×180mm×4.0mm

Levels of use: Class 23 & Class 31 (Provided by client)

Weight of ball: 324g

Diameter of ball: 42.8mm

Test Result:

Maximum drop height: 2250 mm

Requirement of EN 13329:2016+A1:2017 Table 2 (Class 23 & Class 31): ≥500mm

Conclusion: Pass



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Test Item13: Resistance to Chemicals

Sample Description: See photo Test Method: ASTM F925-13

Test Condition:

Specimen: 150mm×150mm×4.0mm

Conditioning: Drop Method, Covered, 60min

Test result:

		Surface	Color	Surface	
No.	Test reagents	Dulling	Change	Attack	Average
1	White vinegar (5% acetic acid)	Rating 0	Rating 0	Rating 0	Rating 0
2	Rubbing alcohol (70% isopropyl alcohol base)	Rating 0	Rating 0	Rating 0	Rating 0
3	White mineral oil (medicinal grade)	Rating 0	Rating 0	Rating 0	Rating 0
4	NaOH solution (5%)	Rating 0	Rating 0	Rating 0	Rating 0
5	HCI solution (5%)	Rating 0	Rating 0	Rating 0	Rating 0
6	H ₂ SO ₄ solution (5%)	Rating 0	Rating 0	Rating 0	Rating 0
7	Household ammonia solution (5% NH ₄ OH)	Rating 0	Rating 0	Rating 0	Rating 0
8	Household bleach (5.25% NaClO)	Rating 0	Rating 0	Rating 0	Rating 0
9	Disinfectant—phenol type (5 % active phenol)	Rating 0	Rating 0	Rating 0	Rating 0
10	Kerosene	Rating 0	Rating 0	Rating 0	Rating 0
11	Olive oil	Rating 0	Rating 0	Rating 0	Rating 0
12	Unleaded gasoline	Rating 0	Rating 0	Rating 0	Rating 0

Note:

- 1. All test specimens were cut from the original sample.
- 2. Rating 0: No change
- 3. Rating is evaluated according to ASTM F925-13 Section 9.2 with Rating 0 is the best and Rating 3 is the worst



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Test Item 14: Residual Indentation Sample Description: See photo

Test Method: ISO 24343-1:2007(R2015)

Test Condition:

Specimen: 60mm×60mm×4.1mm

Indenter diameter:11.3mm

Test load: 500N Test time:150min

Recovery time:150min

Test Result:

Residual indentation: 0.01mm

Note: All test specimens were cut from the sample.

Test Item 15: Dimensional Stability Sample Description: See photo

Test Method: ASTM F1700-20 Section 6.7 & ASTM F2199-20

Test Condition:

Specimen: 305mmx180mmx4.1mm

Condition: 82° C, $6h\rightarrow(23\pm2)^{\circ}$ C, $(50\pm5)\%$ RH, 24h Lab Environment Condition: $(23\pm2)^{\circ}$ C, $(50\pm5)\%$ RH

Test Result:

Test Item	Test Result		Requirement in ASTM F1700-20 Table 2	Conclusion
Dimensional Stability	X Direction	-0.17mm/305mm	Maximum:	Pass
	Y Direction	-0.14mm/305mm	0.51mm/305mm	

Note: A negative value indicates shrinkage and a positive value indicates growth.

Appendix information: The above tests were carried out by SGS-CSTC Standards Technical Services Co., Ltd. Guangzhou Branch.

****** End of report******



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